

Proportioners

Water Motor Driven · Variable Viscosity

Version:1.0











About us

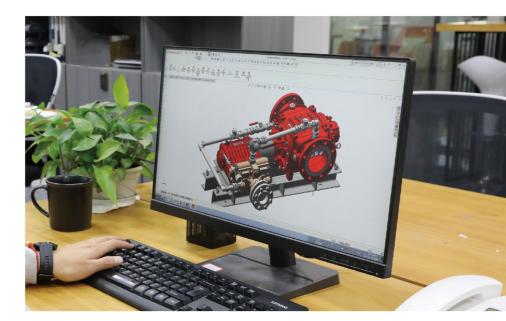
Founded in 2021, Forward Fire is dedicated to the research and development of water motor driven proportioner. After nearly 2 years of research and development and thousands of tests, the product has fully met and exceeded the requirements of national standards and international standards such as FM.

Water motor and Piston Pump are independently developed according to the requirements, patented technology (pending) water motor, so that the proportioner has a wide flow range, and less pressure loss, and self-designed piston pump can make the system flow rate up to 36,000 liters/minute.

The F+W water motor driven proportioner adopts a unique structural design and self-developed composite material, which makes the continuous service life of the proportioner longer and the performance more stable.

Products

- Stationary System
- Fire Vehicre
- Remote water supply foam proportioning moduler
- Portable Proportioner
- Trailer Proportioner
- Qustomized







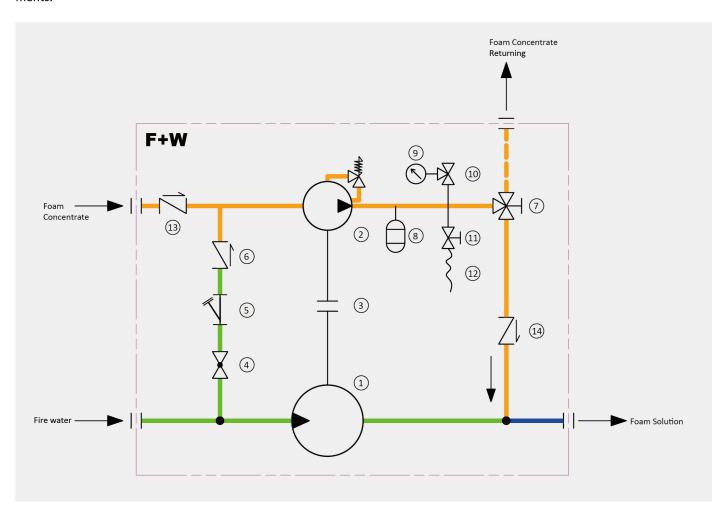


How Does it works

F+W Proportioner is purely mechanical system consist water motor ① and piston pump fire ② , Fire water go throgh water motor ① , water motor ① , rotating and drive the piston pump ② , piston pump ② ,draws the foam concentrate and pressurized,then inject into the outlet of the water motor ① . Both water motor and piston pump are positive displacement fluid machinary,In theory the flow rate is proportional to the speed,so as long as the displace ment of the water motor and piston pump meat the requirement of the proportioning rate,then accurate proportioning rate can be achieved,the applicable flow rate range depends on the difference between the theoretiacl and actual displacement.

3-way Ball Valve "proportioning/Returning" ⑦ is in the proportioning position under standard working. Condition, when remote injection or proportioning rate testing is required, it is in the returning position, the proportioning rate testing refer to page 9.

Ball Valve ④ normally closed, after each use, the ball valve ④ opened to clean the piston pump and related pipe compoments.



- 1. Water motor
- 2. Piston pump
- 3. Coupling
- 4. 2-way ball valve "Flushing/Priming"
- 5. Filter in the flushing line

- 6. Check valve in the flushing line9. Pressure gauge10. Shut-o
 - 10. Shut-off valve pressure gauge
- 7. 3-way ball valve "Proportioning"/Returning" ire gauge 11. Air bleed valve
- 8. Pulsation damper12. Air bleed hose

13. Non-return flap in the suction line



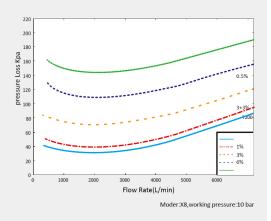




Purely Machanical-High Reliability

Driven by Fire water only, Don't need outside power.

- **▶** Design Easilly
- ► Installation Easily
- ▶ Use Friendly
- ► Maintenance Easily



Feature and Advantage

■ High Flow Rate

Innovative designed water motor and piston pump, the max. flow rate can up to 36,000L/min.

■ Wide Range Flow Rate

Normally, flow rate range can up to 20 times, that is the max. flow rate is 20 times the min. flow rate, some size can up to 25 times.

■ Low pressure Loss

Unique structural design, the pressure loss is significantly less than that of some internationally renowned brands. proportioning rate3%, work ing pressure 10 bar, the pressure loss only around 1.0 bar, refer to left diagram.

■ Long Service Life

- High strength aluminum alloy stator, hard anodizing, increase the surface hardness, reduce the friction coefficient.
- Splite type vane, make the vane stress more uniform.
- Independently developed carbon fiber reinforced PVDF, greatly improve the mechanical properties of the vane.
- Carbon fiber rod, high strength, low density, low friction coefficient.

■ High Suction Capacity

- The viscosity of the foam concentrate can up to 10,000cps.
- Suction height (Newton fluid) up to 7.5m.
- Suctiou height(Non-Newton fluid)up to 6 meters.

■ Meets 10 min Dry Running

Conform NFPA 20 and FM 5130 requirement.

■ Proportioning Rate Testing Not Need Mixed

- · Eco-friendly
- Cost-effective
- Operation easily

Applications

Applicable to all foam extinguishing system anywhere in the world,in any environment.

- Low,medium,High foam extinguishing system
- Mobile Fire Fighting
- Vehicle Mounted system

- Foam spray system
- Foam-water sprinkler system





















- 1 oil and gas, Petroleum chemical
- 2 Aircraft hangar
- 3 Flammable and Combustible liquid storage
- 4 Waste Incineration plant
- 5 Jetty
- 6 Offshore
- 7 Road tunnel
- 8 Parking Garage
- 9 Fire Vehicle
- 10 Mobile Fire Fighting

SELECTION

Standard Version

• Applicable to all sizes

• Fire Water: Fresh

Working Pressure: 16bar
Working Temp: 4°C-50°C

Sea Water Version

• Applicable to all sizes

• Fire Water: Sea Water

• Working Pressure: 16bar

• Working Temp: 4°C-50°C

High temperature type

• Applicable to all sizes

• Applicable to Standard Version and Sea Water Version

• Working Temp: 4°C-80°C

• Flow Rate Range contact F+W for the details

Explosion-proof

• Explosion Proof Version(2014/34/EU) on request

Static Pressure 25bar

• Applicable to all sizes

• Applicable to Standard Version and Sea Water Version

Working Pressure 25bar

• Applicable to all sizes

• Pplicable to Standard Version and Sea Water Version

• Used for Jetty、aircraft hangar etc. that need high working pressure for long distance foam solution transportation.

Working Pressure 40bar

• Applicable to small sizes

• Applicable to Standard Version and Sea Water Version

• Used for vehicle mounted high pressure pumps

The inlet and outlst flange of water motor can be ISO、EN、ANSI、JIS、AS etc. on request.

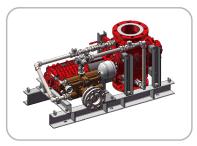
Flow Direction



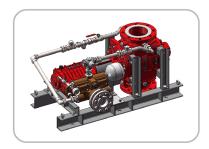
Horizontal:Left to Right



Horizontal:Right to Left



Vertical:Up to Down



Vertical:Down to Up



Options

Proportioning Rate Testing

Set 3-way ball valve "Proportioning/Returning" in returning position, and arrange the flow meter and pressure sustaining valve on the return pipe, The flow rate of foam concentrate can be easily and quickly measured, refer to P&ID on page 9.

Remote Injection

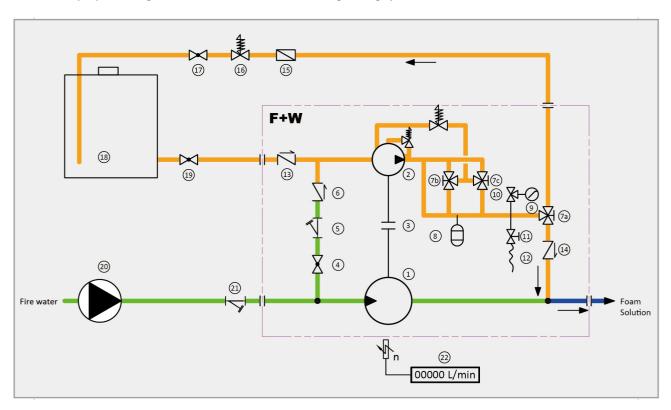
When 3-way ball valve "Proportioning/Returning" in returning position, and connect the pipe to remote injection point, remote injection foam concentrate can realized, It can greatly shorten the conversion time of water-foam sprinkler systems, and the remote injection distance of foam concentrate can be up to hundreds of meters, which is suitable for foam-water sprinker systems and foam-water spray systems, such as car garage garages and road tunnels.

Proportioning Rate Switching

The piston pump with two pump heads operates with a proportioning rate of 3% when a single pump indraft foam concentrate, and 6%(3%+3%) when a double pump indraft foam concentrate, thus achieving a switching of 3% and 6% proportioning rate, suitable for mobile fire extinguishing systems, refer to P&ID on page 10.

Proportioning Rate Adjustment

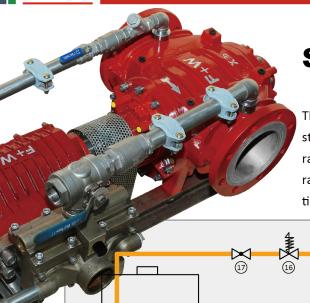
Each pump head has 3 pistons, which can inject 3 piston displacement into the water motor outlet at the same time, and can also make 1 or 2 of the piston displacement return, such as a 3% piston pump, when 2 pistons return, you can achieve 1% proportioning rate, suitable for mobile fire extinguishing system.



1. Water motor 2. Piston pump 3. Coupling 4. ball valve 5. Filter in the flushing line 6. Check valve in the flushing line 7a.3-way ball valve "Proportioning/Returning" 7b.3-way ball valve "Proportioning/Returning" 7c.3-way ball valve "Proportioning/Returning" 8. Pulsation damper 9. Pressure gauge 10. Shut-offvalve 11. Air bleed valve 12. Air bleed hose 13. Non-return flap in the suction line 14. Check valve in the proportioning line 15. Flow meter for return line 16. Pressure sutaining valve 17. ball valve 18. Foam agent supply 19. ball valve 20. Extinguishing water supply 21. Water filter 22. Revolution counter with flowrate display

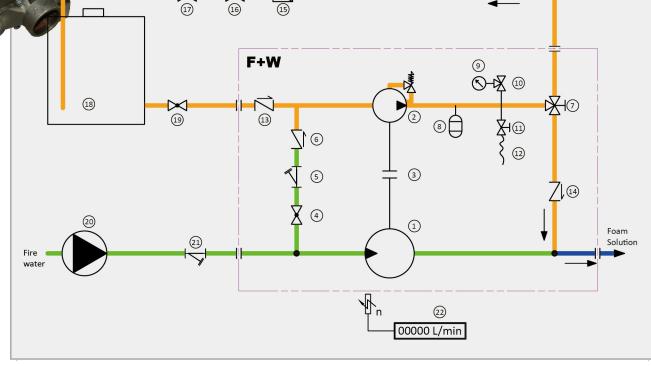






Series X

The X series proportioner is equipped with a single-head piston pump for stationary extinguishing system to achieve a variety of fixed proportioning rates, including 0.5%, 1%, 2%, 3%, 6%, and 1%, 2% and 3% proportioning rates can be switched as required for mobile fire fighting system. Proportioning rate adjustment, refer to page 7.



Τ.	vvalei	motor
2	D' .	

2. Piston pump

3. Coupling

4. 2-way ball valve "Flushing/Priming"

5. Filter in the flushing line

6. Check valve in the

flushing line 7. 3-way ball valve

"Proportioning/Returning" 19. ball valve

8. Pulsation damper

9. Pressure gauge

10.Shut-off valve

11. Air bleed valve

12. Air bleed hose

13. Non-return flap in the suction line

14. Check valve in the proportioning line

15. Flow meter for return line

16. Pressure sutaining valve

17. ball valve

18. Foam agent supply

20. Extinguishing water supply

21. Water filter

22. Revolution counter with flowrate display

Note:All on/off valve can fitted with supervisory switch, please contact F+W for the details or download from www.foamandwater.com

- mm L/min L/min X2 50 60 600 X3 80 120 1200 X4 100 180 2400 X6S 150 180 4000 X6 150 180 4800 X8 200 360 7200 X8L 200 420 8400 X10 250 480 10200 X10L 250 600 12000 X12 300 750 15000	- 0.5,1,3,6% 0.5,1,3,6% 0.5,1,3,6%
X3 80 120 1200 X4 100 180 2400 X6S 150 180 4000 X6 150 180 4800 X8 200 360 7200 X8L 200 420 8400 X10 250 480 10200 X10L 250 600 12000	0.5,1,3,6%
X4 100 180 2400 X6S 150 180 4000 X6 150 180 4800 X8 200 360 7200 X8L 200 420 8400 X10 250 480 10200 X10L 250 600 12000	
X6S 150 180 4000 X6 150 180 4800 X8 200 360 7200 X8L 200 420 8400 X10 250 480 10200 X10L 250 600 12000	0.5,1,3,6%
X6 150 180 4800 X8 200 360 7200 X8L 200 420 8400 X10 250 480 10200 X10L 250 600 12000	
X8 200 360 7200 X8L 200 420 8400 X10 250 480 10200 X10L 250 600 12000	0.5,1,3,6%
X8L 200 420 8400 X10 250 480 10200 X10L 250 600 12000	0.5,1,3,6%
X10 250 480 10200 X10L 250 600 12000	0.5,1,3,6%
X10L 250 600 12000	0.5,1,3,6%
	0.5,1,3,6%
X12 300 750 15000	0.5,1,3,6%
X12 566 756 15665	0.5,1,3,6%
X12L 300 900 18000	0.5,1,3,6%
X14 350 1050 21000	0.5,1,3%
X14L 350 1200 24000	0.5,1,3%
X16 400 1500 27000	0.5,1,3%
X16L 400 1800 30000	
X16H 400 2400 36000	0.5,1,3%

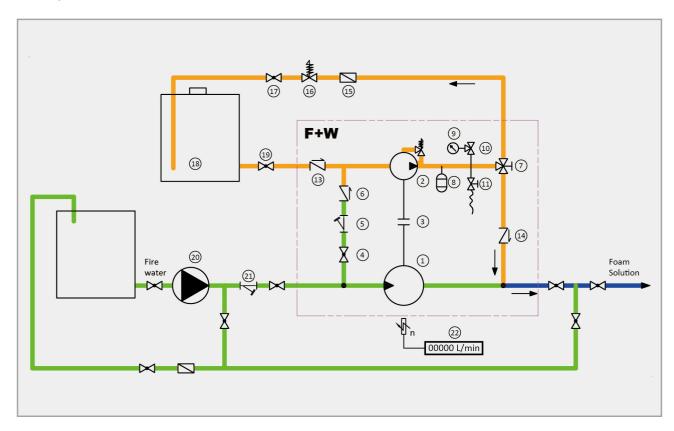
Note:6% of X14 and up size, please select D series.





Proportioning Rate Testing -No Mixing Required

Fire protection system must be tested periodically to ensure that play a role in the fire, foam proportioning rate is the same. In running state, return pipe allows the foam concentrate back into the tank, foam concentrate flow rate is measured, water flow rate measured by water motor at the same time, then proportioning rate ratio can be calculated. This way, there is no need for the foam concentrate to mix with water.



Flow Meter(Option)

Electromagnetic flow meter can accurately measure the flow rate of the Newton and non Newton foam concentrate, considering the flow range of proportioner, should consider the full-scale range of the flow meter.

Pressure Sustaining Valve(Option)

Pressure sustaining valve can be used to simulate the pressure of foam concentrate injection points, including remote injection system, in order to accurately test proportioning rate.

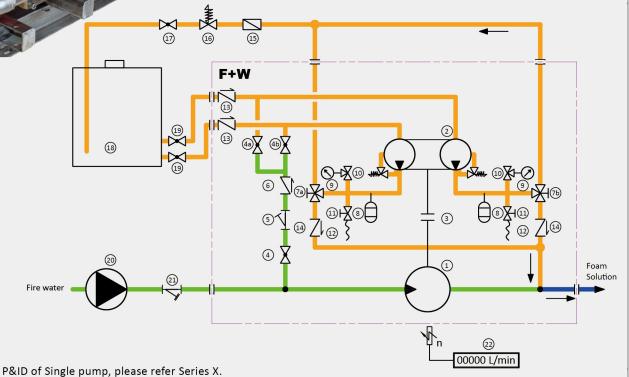
- 1. Water motor
- 2. Piston pump
- 3. Coupling
- 4. ball valve
- 5. Filter in the flushing line
- 6. Check valve in the flushing line
- 7.3-way ball valve "Proportioning/Returning"
- 8. Pulsation damper
- 9. Pressure gauge
- 10.Shut-off valve
- 11. Air bleed valve
 12. Air bleed hose

- 13. Non-return flap in the suction line
- 14. Check valve in the proportioning line
- 15. Flow meter for return line
- 16. Pressure sutaining valve
- 17. Ball valvw
- 18. Foam agent supply
- 19. Ball valvw
- 20. Extinguishing water supply
- 21. Water filter
- 22. Revolution counter with flowrate display





D Series D series can be equipped with double piston pump for vehicle-mounted applications, implementation of 3% and 6% than switch, also can achieve 1%, 2%. 3%, 4%, 5%,6% of the proportioning rate switch, when the pump is equipped with a single head can also be applied to fixed fire extinguishing system.



1. Water motor				
2. Piston pump				
3. Coupling				
4a. ball valve				
4b. ball valve				
5. Filter in the flushing line				
6. Check valve in the				
flushing line				
7a.3-way ball valve				
"Proportioning/Returning"				
7b.3-way ball valve				
"Proportioning/Returning"				
8. Pulsation damper				
9. Pressure gauge				
10.Shut-off valve				

11. Air bleed valve	Size	Connection	Min.Flow Rate	Max.Flow Rate	Proportionong Rate
12. Air bleed hose	-	mm	L/min	L/min	-
13. Non-return flap in	D6S	150	180	4000	0.5,1,3,6%,3/3%
the suction line	D6	150	180	4800	0.5,1,3,6%,3/3%
14. Check valve in the	D8	200	360	7200	0.5,1,3,6%,3/3%
proportioning line 15. Flow meter for return line	D8L	200	360	8400	0.5,1,3,6%,3/3%
16. Pressure sutaining valve					
17. ball valve	D10	1250	480	10200	0.5,1,3,6%,3/3%
18. Foam agent supply 19. ball valve 20. Extinguishing water supply	D10L	250	600	12000	0.5,1,3,6%,3/3%
	D10H	250	960	15000	0.5,1,3,6%,3/3%
	D12	300	750	15000	0.5,1,3,6%,3/3%
21. Water filter	D12L	300	900	18000	0.5,1,3,6%,3/3%
22. Revolution counter with	D14	350	1050	21000	0.5,1,3,6%,3/3%
flowrate display	D14L	350	1200	24000	0.5,1,3,6%,3/3%
	D16	400	1500	27000	0.5,1,3,6%,3/3%
	D16H	400	2400	36000	0.5,1,3,6%,3/3%

Electric/pneumatic three-way ball valve

Three-way ball valves can be equipped with electric or pneumatic actuators to achieve remote proportioning rate switching.





Mobile Fire Fighting System

Vehicle Mounted Proportioning System

Can be used for foam Vehicle, including elevating vehicle, instead of the electronic type positive pressure injection proportioning system and around the pump proportioning system, system is simple, reliable, and meet the needs of the remote water supply system.

Portable proportioner

Please contact F+W for the details.

Trolley Proportioner

Please contact F+W for the details.

Trailer Proportioner

Please contact F+W for the details.

Forest Fighting

Customized proportioner on request for forest fire fighting.

Series XP

XP series portable proportioner, suitable for mobile applications, detailed information please contact F+W.

Model V8

Designed for vehicle mounted application, more compact, maximum flow 10200 L/min, can realize the proportioning rate of 3%, 6%. Detailed information please contact F+W.





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